

Post-Prandial Glucose Excursion with Inhaled Insulin versus Injected Insulin in Youth and Adults with Type 1 Diabetes



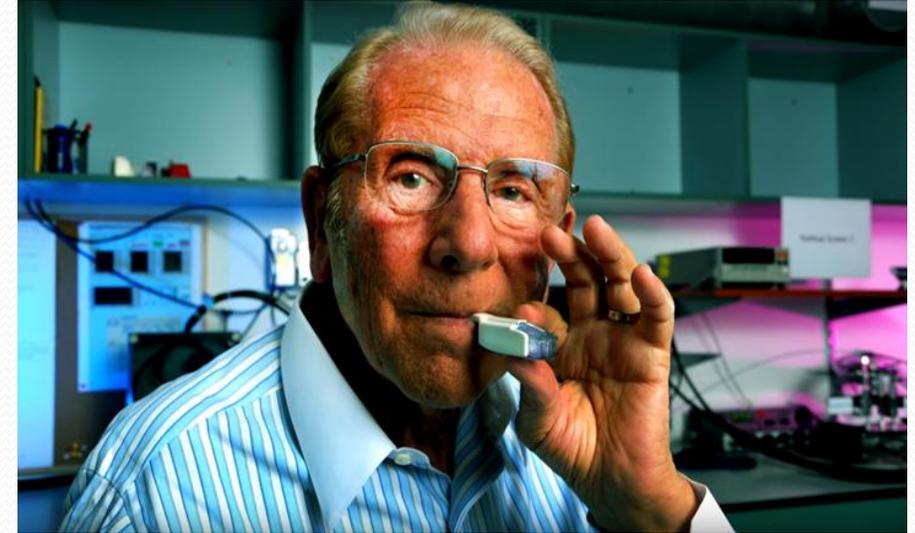
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for the INHALE-1 Study Group

Conflict of Interests

- Consultant: MannKind, Sanofi, SAB Bio
- Scientific Advisory Board: SAB Bio

History of Technosphere Insulin (Afrezza®)

- In 1997, Al Mann saw the potential of a dry powder insulin formulation to achieve more rapid absorption into the blood stream than possible with SQ injections



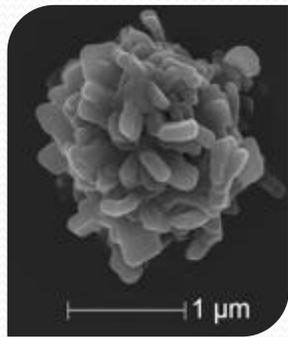
- 20+ years to bring Technosphere Insulin (Afrezza®) to market
- Technosphere Insulin was approved by FDA in 2014
- Licensed to Sanofi in 2014 and returned to MannKind in 2016

Technosphere Insulin Inhaled Delivery

Technosphere

Microparticles (FDKP)

Technosphere Insulin (TI)



Water

+



Human Regular Insulin

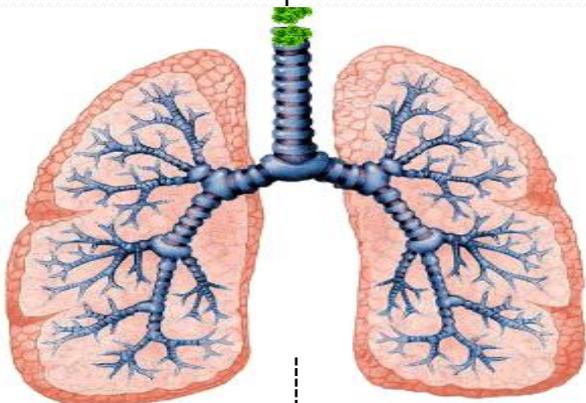
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pH < 6

Technosphere Insulin:
Insulin adsorption onto
FDKP particle

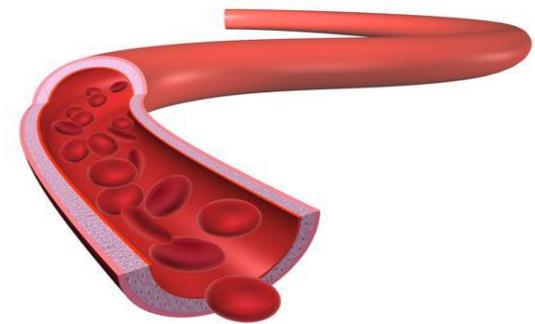
Bis-3,6(4-fumarylaminobutyl)-2,5-diketopiperazine (FDKP)



pH > 6 (physiologic pH)

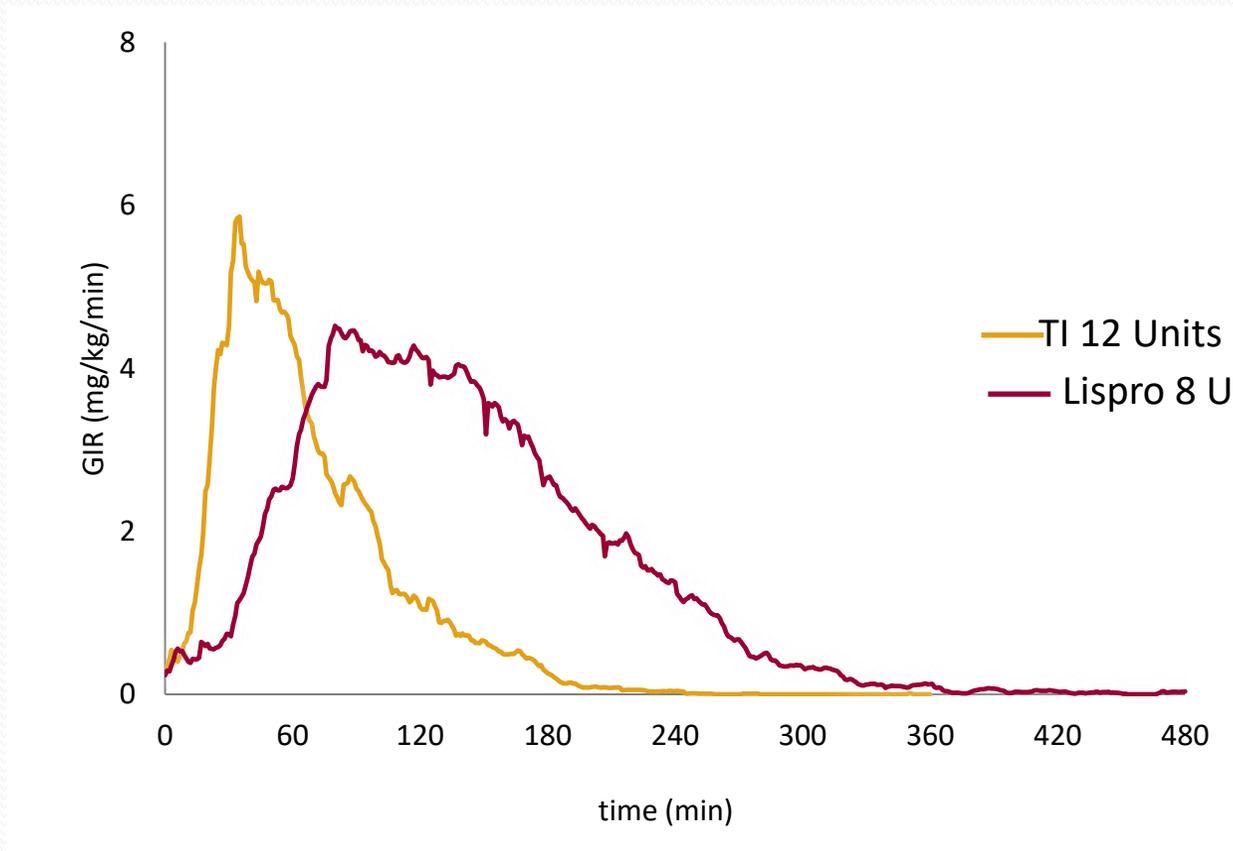
- Inhaled particles dissolve rapidly and separate
- FDKP and insulin are then quickly absorbed across the lung membrane

Blood Vessel



Insulin | FDKP

Pharmacodynamics of Technosphere Insulin Versus Rapid Acting Insulin Analogues



- TI maximum serum insulin concentration in 12-15min vs 45-60min for RAA
- TI effect dissipates faster than RAA potentially reducing post-meal hypoglycemia

Background

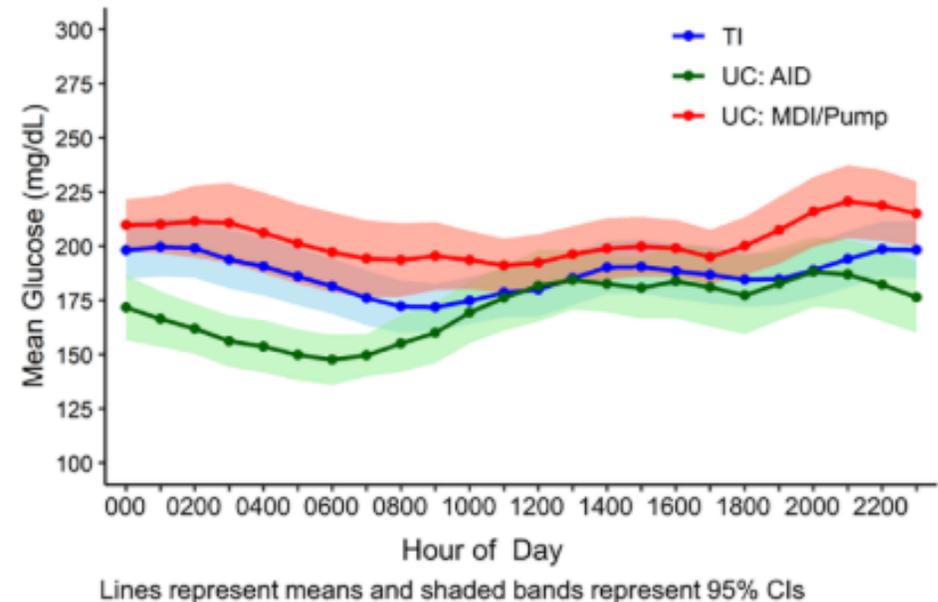
- Inhaled Technosphere insulin (TI) has been shown to reduce post-prandial glucose excursions in adults with type 1 diabetes (T1D).



Results

Primary Outcome: Mean HbA_{1c}

| | TI+Degludec (N=122) | Usual Care (N=121) |
|----------------------------------|-----------------------|--------------------|
| HbA _{1c} : baseline/17w | 7.57%/7.62% | 7.59%/7.54% |
| Trt group diff (95% CI) | 0.11% (-0.10 to 0.33) | |
| P value (non inferiority) | 0.01 | |



INHALE-3 Study Group. A Randomized Trial Comparing Inhaled Insulin Plus Basal Insulin Versus Usual Care in Adults With Type 1 Diabetes. *Diabetes Care*. 2024

Background

- The aim of this study was to compare glucose excursions in youth using TI to bolus for a standardized meal with glucose excursions in adults using either TI or rapid acting analogue (RAA) insulin to bolus.



Versus



OR



Methods

INHALE-1

INHALE-3

- MDI insulin users with T1D in INHALE-1 (pediatrics) or INHALE-3 (adults)
- For the first dose of TI, an in-clinic meal challenge was performed with a standardized meal in 113 youth (6-<18 yrs) and 51 adults (22-77 yrs).
- Additionally, 26 adults had a meal challenge using RAA insulin.
- The TI dose was determined by rounding the usual RAA dose to the nearest whole number, multiplying by 2, and then rounding down to the nearest 4-unit dose of TI.



Methods

INHALE-3

Adult Meal Challenge

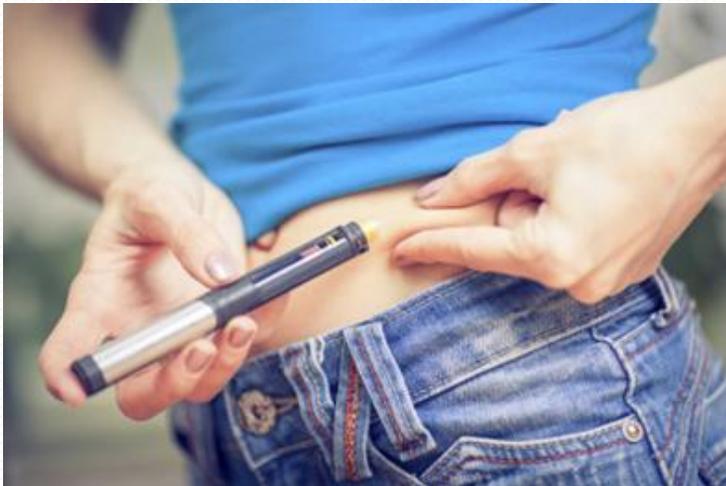
- Fasting; no bolus insulin for 4 hrs prior to start
- Glucose 91-219 mg/dL 15 min prior to start
- Boost (240 calories, 37g carbs, 10g protein, 4g fat)
- TI at start of meal or RAA 5-15 min prior to meal
- AID continued (TI group: Control-IQ in sleep mode)

| RAA Dose | Inhaled Insulin Dose ("Afrezza Units") |
|-----------|---|
| ≤ 3 | 4 |
| 4-5 | 8 |
| 6-7 | 12 |
| 8-9 | 16 |
| 10-11 | 20 |
| ≥ 12 | 24 |

Results

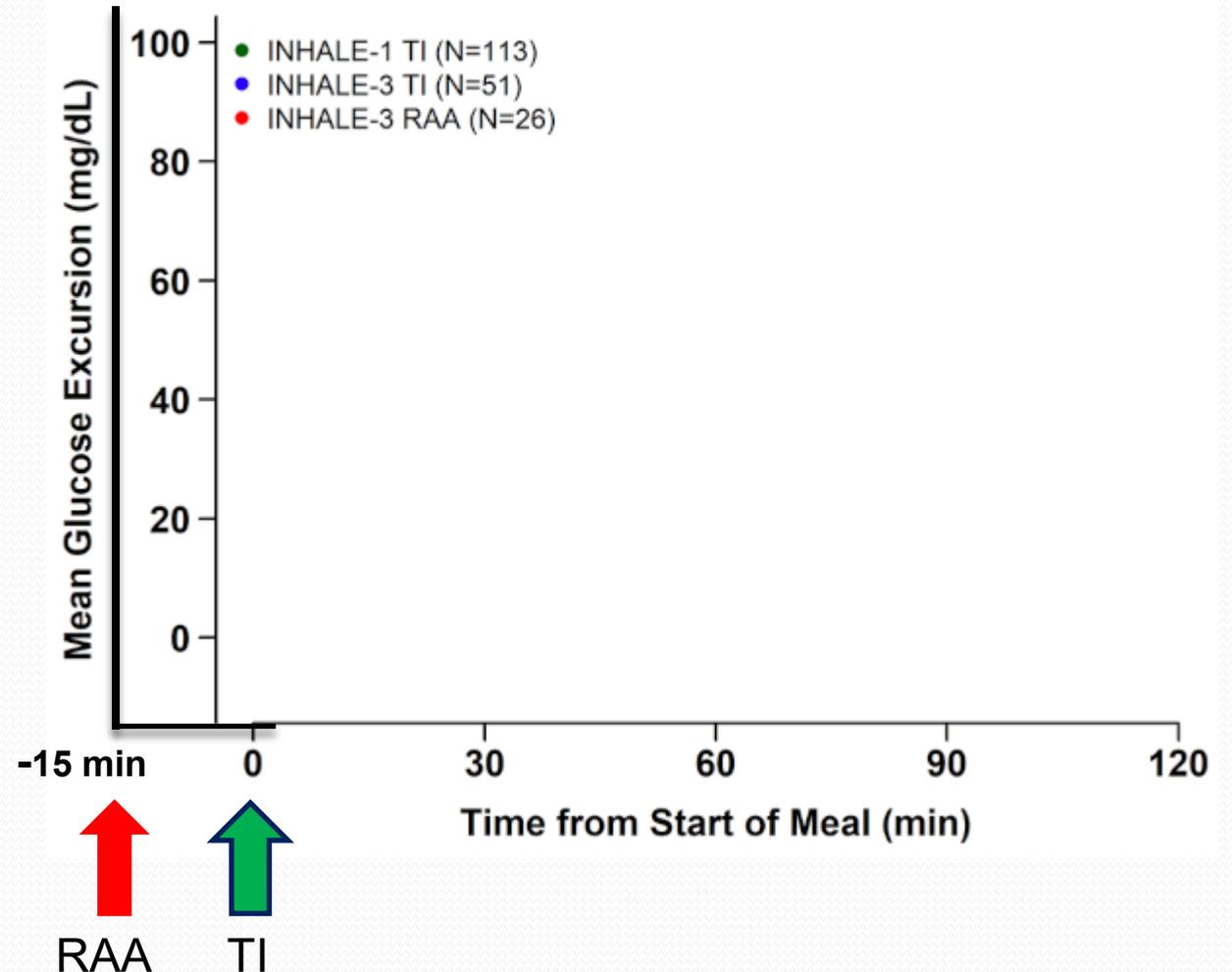
Inhaled Insulin to Rapid Analogue Ratio for First Meal

| | |
|------------------------|-----------|
| Pediatrics - Mean (SD) | 1.9 (0.3) |
| Adults - Mean (SD) | 1.8 (0.3) |



Results

- Mean (\pm SD) glucose excursion less with TI
 - 69 \pm 56 mg/dL TI in youth
 - 73 \pm 50 mg/dL TI in adults
 - 101 \pm 45 mg/dL RAA in adults
- Time to peak glucose shorter with TI:
 - 69 \pm 34 min in youth with TI
 - 71 \pm 36 min in adults with TI
 - 78 \pm 31 min in adults with RAA



Summary

The post-prandial glucose excursion with TI appears similar in youth to that which has been reported in adults and is substantially lower than the excursion following a bolus with RAA insulin.



Primary Outcome INHALE-1

INHALE-1

- Non-Inferiority of TI vs RAA
- To be reported at ADA 2025 (Chicago)



Funding

- Study support from MannKind

The logo for MannKind, featuring the word "mannkind" in a bold, lowercase, purple font. The letters are slightly shadowed, giving the logo a three-dimensional appearance. The logo is centered within a white rectangular area that has a subtle grid pattern.

Investigators / Sites

Study in Progress

INHALE-1

